Josef Bergs

Made in Germany

Settings and SEW - ON settings

chains - pendants - Earpost

Frames for Gluing

Simili stampings

suitable for Swarovski stones

material: TOMBAC 85 % Copper

catalogue

2017

All Products are shown in actual, real size

Josef Bergs

2009

SETTINGS FOR SOLDERING

K / B closed back

L open back

SETTINGS FOR SEW-ON

AK / L 4-holes open back only

up to size 20 mm diameter minimum 1000 pieces
exceeding 20 mm diameter minimum 500 pieces

AK / B closed back 4-holes

up to size 20 mm diameter minimum 5000 pieces
exceeding 20 mm diameter minimum 2500 pieces

GALVANIZED
SEW-ON SETTINGS
on special offer

Karte 001

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back
(minimum quantities apply)

K 1/1 B
PP 17

K 1/2 B
PP 23 / SS 11

K 1/4
PP 27 / SS 13

AK 1/4 L
4-HOLES
PP 27 / SS 13

K 1/6
PP 29 / SS 14/15

AK 1/6 L
4-HOLES
PP 29 / SS 14/15

K 1/7
PP 33 / SS 17

AK 1/7 L
4-HOLES
PP 33 / SS 17

K 1/9
SS 18 / 19

AK 1/9 L
4-HOLES
SS 18 / 19

SS 20 = K 1 / 21 / B = closed back only

K 1/11
SS 25

AK 1/11 L
4-HOLES
SS 25

K 1/13
SS 29 / 30

AK 1/13 L
4-HOLES
SS 29 / 30+ 6 MM

AK 1 / 51 L
SS 29 / 30
4-Holes

K 1/14
SS 34

AK 1/14 L
4-HOLES
SS 34 + 7 MM

K 1/15
SS 39

AK 1/15 L
4-HOLES
SS 39

K 1/16
SS 45

AK 1/16 L
4-HOLES
SS 45+ 10 MM

K 1/17
SS 47 + SS 48

AK 1/17 L
4-HOLES
SS 47 + SS 48

K 1/18
SS 50

AK 1/18 L
4-HOLES
SS 50

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back
(minimum quantities apply)

K 1/19
SS 59
low wall (4,3mm)
not for SWARO 1012

AK 1/19 L
4-HOLES
SS 59

K 1/20
SS 59
high wall (6,4mm)
for SWARO 1028

AK 1/20 L
4-Holes
for SWARO 1028

K 1/21 B
SS 21

K 1/22
SS 22

AK 1/22 L
4-Holes SS 22

AK 1 / 51 L
SS 29 / 30
4-Holes

AK 1/13 L
4-HOLES
SS 29 / 30+ 6 MM

K 1 / 52 + AK
SS 48 with long prongs
for pearl/cabouchon

K 1 / 53 + AK
SS 31

K 1/55 L + AK
SS 47
high wall ca. 5,3mm

K 1/25 + AK
SS 59
high wall 5,7mm

K 2/1
SS 47 + 11 mm

AK 2/1 L
4-HOLES
SS 47 + 11 mm

K 2/2
SS 58 + 14 mm

AK 2/2 L
4-HOLES
SS 58 + 14 mm

K 2/3
17 mm

K 2/4 L
23mm

K 2/5 L
27mm
Swaro 1201

K 2/6
SS 37 + 8 mm

AK 2/6 L
4-HOLES
SS 37 + 8 mm

K 2/7
SS 45 + 10 mm

AK 2/7 L
4-HOLES
SS 45 + 10 mm

K 2/8
SS 50 + 12 mm

AK 2/8 L
4-HOLES
SS 50 + 12 mm

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Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back
(minimum quantities apply)

K 2/9
SS 65 + 16 mm

AK 2/9 L
4-HOLES
SS 65 + 16 mm

K 2/10
SS 75 + 18 mm

AK 2/10 L
4-HOLES
SS 75 + 18 mm

K 2/11 + AK
25 mm

K 2/13 + AK

20 mm
hight of wall 6,6 mm

K 2/16 + AK
27 mm

K 2/17 + AK
23 mm

K 2/23 + AK

20 mm
hight of wall 4,6 mm

K 3/1 + AK
6x3,6 mm

K 3/2
8x4,8 mm

AK 3/2 L
4-HOLES
8X4,8

K 3/3
10x6 mm

AK 3/3 L
4-HOLES
10X6

K 3/4
13x7,8 mm

AK 3/4 L
4-HOLES
13X7,8

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Setting and Sew-On Setting for Swarovski 1201 35mm

K 2/40 B+L for soldering
AK 2/40 L for sew-on

Frame for Swarovski 1201 35mm

P 07987
without ring

P 07988
with 1 ring

P 07989
with 2 rings

Josef Bergs

NEW SWAROVSKI STONES 2009

4127 4327 4627

Swarovski 4127 39 x 28 mm

Bergs K 7 / 40 L = open back
B = closed back

AK 7 / 40 L = open back
4 - holes

Swarovski 4327 40 x 27 mm

Bergs K 3 / 40 L = open back
B = closed bacl

AK 3 / 40 L = open back
4 - holes

Swarovski 4627 37 x 25,5 mm

Bergs K 9 / 40 L = open back
B = closed back

AK 9 / 40 L = open back
4 - holes

K = for soldering
AK = for SEW - ON

Settings + SEW-ON settings + pendants

for SWAROVSKI **4139** COSMIC RING

attention: stone can only be set a f t e r SEW - ON !

20 mm

BERGS K 2 / 20 / L open back

SEW - ON AK 2 / 20 / L open back 4-holes

PENDANT rivited with movable ring

KBK 2 / 22 / 1
with 1 movable ring

KBK 2 / 22 / 2
with 2 movable rings

Josef Bergs

Settings for Soldering K /

Settings for SEW-ON AK /

B = closed back
L = open back
L = open back

K 3/5
16x5,5 mm

K 3/6
27x14 mm

K 3/7
34x17 mm

K 3/9 + AK
30x20 mm

K 3/40 B
L
40x27mm

K 4/1 + AK
10x7 mm

K 4/2 + AK
14x10 mm

K 4/3 + AK
15x11 mm

K 4/4
18X13 mm

AK 4/4 L
4-HOLES
18X13

K 4/6 + AK
32x20 mm

K 4/8
20 x 15 mm

AK 4/8
4-Holes L

K 4/10 + AK
13x8,5 mm

K 4/11 + AK
8x6 mm
SWARO 4320

K 4/12 +AK
25x18mm

K 4/13 + AK
6x4 mm

K 5/1 B + AK
5x2,5 mm

K 5/2 + AK
6x3 mm

K 5/5
8x4 mm

AK 5/5 L
4-HOLES
8X4

K 5/7
10x5 mm

AK 5/7 L
4-HOLES
10X5

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FASHION NEWS

Swaro 4327 40 x 27 mm

Settings

K 3/40 B = closed back
L = open back

SEW-ON Settings

AK 3/40 /L – open back
4 holes

FRAMES for Gluing

P 07970
without ring

P 07971
with 1 ring

FRAMES with 4 claws

P 07967
without ring

P 07968
with 1 ring

Josef Bergs

15. 03. 2013

Swarovski 4320

size 14 x 10 mm and 18 x 13 mm

due to several customers' requests we have RE-ACTIVATED
our tools for PEAR SHAPE SWAROVSKI 4320/4327 back to the shapes
of the year 2011 and before

both sizes have now again the original shapes with back-side
"SLIGHTLY CURVED" "LEGÈREMENT BOMBÉ" "LEGGERMENTE BOMBATO"

K / open back L and closed back B

AK / open back 4 - holes for SEW-ON

14 x 10 mm

K 4 / 2 L
AK 4 / 2 L

K 4 /2 B closed back

K 4 /2 B closed back

18 x 13 mm

K 4 / 4 L open back
AK 4 / 4 L for SEW-ON

K 4 / 4 B closed back

K 4 / 4 B closed back

Josef Bergs

15. 03. 2013

Swarovski 4320 Pear Shape

size 14 x 10 mm and 18 x 13 mm

back side " SLIGHTLY CURVED "

due to several customers' requests we have RE-ACTIVATED
our tools for PEAR SHAPE SWAROVSKI 4320/4327 back to the shapes
of the year 2011 and before

both sizes have now again the original shapes with back-side
"SLIGHTLY CURVED" "LEGÈREMENT BOMBÉ" "LEGGERMENTE BOMBATO"

K / open back L and closed back B

AK / open back 4 - holes for SEW-ON

14 x 10 mm

K 4 /2 B closed back

K 4 /2 B closed back

K 4 / 2 L
AK 4 / 2 L

18 x 13 mm

K 4 / 4 B closed back

K 4 / 4 B closed back

K 4 / 4 L open back
AK 4 / 4 L for SEW-ON

AK 4 / 2 L Setting for SEW - ON
AK 4 / 4 L Setting for SEW - ON

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01. 11. 2015

Pear shape with PLAIN-FLAT backside

size 14 x 10 mm and 18 x 13 mm

size 14 x 10 mm

K 4 / 20 open back L and closed back B

AK 4 / 20 L open back 4-holes for SEW-ON

size 18 x 13 mm

K 4 / 21 open back L and closed back B

AK 4 / 21 L open back 4-holes for SEW-ON

PLAIN-FLAT backside - not for **Swarovski 4320**

attention:

Pear shape for Swarovski 4320
backside " SLIGHTLY CURVED "

ref.No. Bergs K + AK 4 / 2 size 14 x 10 mm and
ref.No. Bergs K + AK 4 / 4 size 18 x 13 mm

Josef Bergs

SETTINGS AND SEW-ON SETTINGS

for Swarovski Stones

minimum taking 250 pcs

K 3/9 B+L
AK 3/9 L 4holes
Swaro 4327 30x20

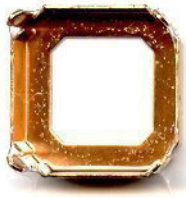
K 4/6 B+L
AK 4/6 L 4holes
32x20

K 16/12 B+L
AK 16/12 L 4holes
Swaro4827 28mm

K 2/16 B+L
AK 2/16 L 4holes
Swaro1201 27mm

K 5/26 B+L
AK 5/26 L 4holes
Swaro 4227 32x17

K 7/14 B+L
AK 7/14 L 4holes
attention: only for
Swaro 4127 30x22 mm



K 13/12 B+L
AK 13/12 L 4holes
Swaro 4675 23x23

K 9/22 L+B
AK 9/22 L 4holes
Swaro 4627
27x18,5

K 23/10 B+L
AK 23/10 L 4holes
Swaro4727 23mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back – minimum 10000 pieces

K 5/8 B
10,2x2,6 mm

K 5/9 B
11x3 mm

AK 5/9 B
4-HOLES
11X3

K 5/10
12x6 mm

AK 5/10 L
4-HOLES
12X6

K 5/11 B
13x3,5 mm

K 5/12 B
15x4 mm

AK 5/12 B
4-HOLES
15X4

K 5/15
15x7 mm

AK 5/15 L
4-HOLES
15 x 7 mm

K 5/16 B
18x5 mm

AK 5/16
4-HOLES
18X5

K 5/17 B + AK
18x9 mm

K 5/18 + AK
27x13,5 mm

K 5/24
13x8 mm

K 5/26
32x17 mm

AK 5/26 L
4-HOLES
32x17 mm

K 6/1
16x9 mm

K 6/2
20x8 mm

Settings + Sew-on Settings

for SWAROVSKI 4200 Navette

Swaro 4200
35 x 9,5 mm

K 5/30 B+L
35 x 9,5 mm

AK 5/30 L 4-holes
35 x 9,5 mm

available NOW

K 5/31 B+L
48 x 13 mm

AK 5/31 L 4-holes
48 x 13 mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back
(minimum quantities apply)

K 7/1 + AK
6x4 mm

K 7/2
7x5 mm

K 7/3
8x6 mm

AK 7/3 L
4-HOLES
8X6

K 7/4
10x8 mm

AK 7/4 L
4-HOLES
10X8

K 7/5 + AK
12x8 mm.

K 7/6
12x10 mm

AK 7/6 L
4-HOLES
12X10

K 7/7 + AK
14x10 mm

K 7/8 + AK
16x11 mm

K 7/9
18x13 mm

AK 7/9 L
4-HOLES
18X13

K 7/10
20x15 mm

K 7/11
25x18 mm

K 7/12
30x22 mm

K 7/13 + AK
40 x 30 mm

K 7/14 + AK
attention: only for
SWARO 4127
30 x 22 mm

K 7/30 + AK
14 x 10 mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back – minimum 10000 pieces

K 7/31 + AK
40x20 mm

K 7 / 40 L = open back
B = closed back

AK 7 / 40 L = open back
4 - holes

Swaro 4127 39 x 28 mm

K 8/1 + AK
12x6 mm

K 8/2 + AK
30x11 mm

K 8/3 + AK
14x7 mm

K 8/4 + AK
16x8 mm

K 8/5 + AK
18x9 mm

K 9/1 + AK
6x4 mm

K 9/2 + AK
7x5 mm

K 9/3 + AK
8x4 mm

K 9/4
8x6 mm

AK 9/4 L
4-HOLES
8X6

K 9/5 + AK
10x5 mm

K 9/6
10x8 mm

AK 9/6 L
4-HOLES
10X8

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Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back – minimum 10000 pieces

K 9/7 + AK
12x6 mm

K 9/8 + AK
12x8 mm

K 9/9
12x10 mm

AK 9/9 L
4-HOLES
12X10

K 9/10 B
3x5 mm

K 9/11 + AK
14x10 mm

K 9/12 + AK
16x11 mm

AK 9/13 +K
4-Holes
18 x 13 mm
for SWARO 4600

K 9/16 + AK
20x15 mm

AK 9/18 L +K
4-HOLES
18X13
with low wall

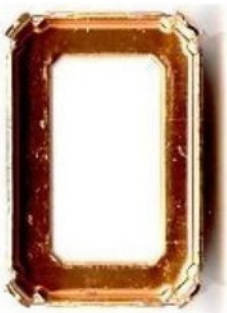
K 9/20 + AK
25x18 mm

K 9/22 + AK
27x18,5 mm

K 9 / 27 + AK
16 x 8 mm

K+AK 9/34 40x30mm

K+AK 9/35 42x22mm



K 9/40 B (closed back)
L (open back)
AK 9/40 L for sew-on
Swaro 4627 37x25,5mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back
(minimum quantities apply)

K 9/23 + AK
8x6 mm

K 9/24 B+L + AK
10x8 mm

K 9/25 B+L + AK
14x10 mm

K 9/27 B+L + AK
16x8 mm

K 9/28 B+L + AK
18x13 mm

K 9/30 B+L + AK
14x10 mm
low wall!

K 9/31 B+L + AK
15x5 mm

K 9/32 B+L + AK
21x7 mm

K 9/33 B+L + AK
27x9 mm

K 10/1 B + AK
4x2 mm

K 10/2 B
5x2 mm

K 10/3 B + AK
5x2,5 mm

K 10/4 B + AK
6x2 mm

K 10/5 B + AK
7x3 mm
and K 10/40 B + AK
7x3 mm

K 10/6 B + AK
10x3 mm

K 10/7 B+L + AK
10x8 mm

K 10/8 B+L + AK
12x6 mm

K 10/9 B+L + AK
16x4 mm

K 10/10 B+L + AK
16x8 mm

K 10/11 B + AK
20x5 mm

FASHION NEWS

Settings – SEW-ON Settings – Cup-Chains for SWAROVSKI 4161

attention: stone can only be set a f t e r SEW-ON

15 x 5 mm BERGS K 9 / 31 L + B open + closed back

SEW – ON AK 9 / 31 L 4 holes open back

21 x 7 mm BERGS K 9 / 32 L + B open + closed back

SEW – ON AK 9 / 32 L 4 holes open back

27 x 9 mm BERGS K 9 / 33 L + B open + closed back

SEW – ON AK 9 / 33 L 4 holes open back

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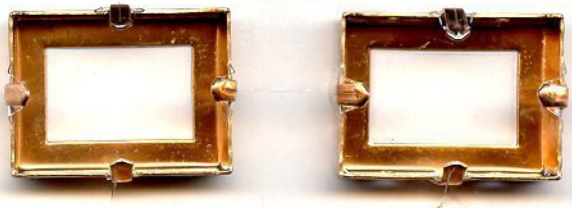
Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back - minimum 10000 pieces

K 10/12 B+L + AK
30x22 mm



K 10/15 B+L + AK
14x10 mm

K 10/16 B+L + AK
18x13 mm

K 10/18 B+L + AK
8x6 mm

K 10/19 B+L + AK
15x5 mm

K 10/20 B+L + AK
21x7 mm

K 10/21 B+L + AK
24x8 mm

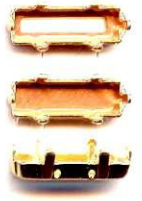
K 10/22 B+L + AK
30x10 mm

K 10/23 B+L + AK
10x5 mm

FASHION NEWS

Settings – SEW-ON Settings - Chains – Necklaces

SWAROVSKI Art. 4547 15 x 5 mm



BERGS K 10/19 L = open back or B = closed back for soldering

BERGS AK 10/19 L = open back 2 x 2 holes for SEW-ON

SWAROVSKI Art. 4547 21 x 7 mm

BERGS K 10/20 L = open back or B = closed back for soldering

BERGS AK 10/20 L = open back 2 x 2 holes for SEW-ON

SWAROVSKI Art. 4547 24 x 8 mm

BERGS K 10/21 L = open back or B = closed back for soldering

BERGS AK 10/21 L = open back 2 x 2 holes for SEW-ON

SWAROVSKI Art. 4547 30 x 10 mm

BERGS K 10/22 L = open back or B = closed back for soldering

BERGS AK 10/22 L = open back 2 x 2 holes for SEW-ON

all settings also available as chain – spacer chain - etc.

settings also available with 1 rectangular hole each side o,8 x 1,3 mm closed back

with each 1 hole on short side = / 2

with each 1 hole on vertical side for necklace = / 3

Josef Bergs

SETTINGS and SEW-ON SETTINGS

for SWAROVSKI stones

minimum taking 250 pcs

K 2/13 B+L
AK 2/13 /L 4 holes
Swaro 1122 20 mm

K 4/12 B+L
AK 4/12 /L 4 holes
25x18 mm

K 7/11 B+L
AK 7/11 /L 4 holes
Swaro 4120 25x18 mm

K 2/17 B+L
AK 2/17 /L 4 holes
23 mm

K 9/20 B+L
AK 9/20 /L 4 holes
Swaro 4627 25x18 mm

K 10/22 B+L
AK 10/22 /L 4 holes
Swaro 4547
30x10 mm

K 13/20 B+L
AK 13/20 /L 4 holes
23 mm

K 10/25 B+L
AK 10/25 /L 4 holes
30x12 mm

K 23/32 B
AK 23/32 /B 8 holes
Swaro FLAT 4756
27x16 mm

K 100/18 /B only
Crown setting
34x26 mm

November 2014

Baguette 7 x 3 mm

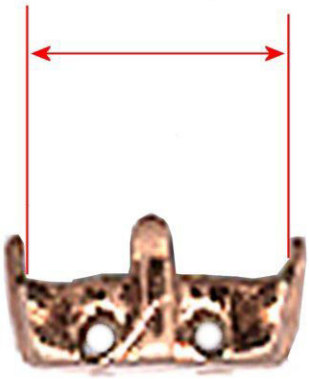
we are aware since short time that there are different sizes of Baguette STONES on the market

to avoid any difficulties with our SEW-ON settings we ask our esteemed customer to check what size of STONE they use

original size

Bergs ref.: AK 10/5 B closed back

max. length of stone 6,8 mm
max. width of stone 2,8 mm

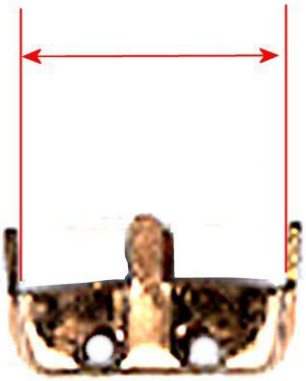


scale 5 : 1

original size

Bergs ref.: AK 10/40 B closed back

max. length of stone 7,15 mm
max. width of stone 3,15 mm



scale 5 : 1

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Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back - minimum 10000 pieces

K 10 / 23 + AK
10 x 5 mm

K 12/6 B+L + AK
5x5 mm

K 11/1 B+L
16x12 mm

K 12/1 B+L + AK
4x4 mm

K 12/2 B+L + AK
6x6 mm

K 12/3 B+L + AK
8x8 mm

K 12/4 B+L + AK
10x10 mm

K 12/5 B+L + AK
12x12 mm

K 12/13 B+L +AK
3mm
Swaro 4401

K 12/14 L + AK
14x14 mm

K 12/15 L + AK
20x20 mm

K 12/16 L + AK
30x30 mm

FASHION NEWS

Settings – SEW-ON Settings – Stampings for SWAROVSKI 4439

attention: stone can only be set a f t e r SEW-ON !

14 mm BERGS K 12 / 14 L open back

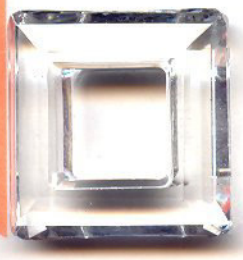
SEW – ON AK 12 / 14 L 4 holes open back

20 mm BERGS K 12 / 15 L open back

SEW – ON AK 12 / 15 L 4 holes open back

Pendant - stamping PA 07692 / G plain open center with ring for 20 mm stone

Pendant - stamping PA 07693 / D grained with ring for 20 mm stone



30 mm BERGS K 12 / 16 L open back

SEW – ON AK 12 / 16 L 4 holes open back

Swaro 9/XIb

SETTINGS and SEW-ON SETTINGS

for SWAROVSKI stones

minimum taking 100 pcs

K 12/16 /L only
AK 12/16 /L 4 holes
Swaro 4439 30x30 mm

K 9/34 B+L
AK 9/34 /L 4 holes
40x30 mm

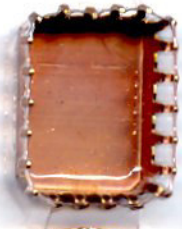
K 7/13 B+L
AK 7/13 /L 4 holes
40x30 mm

K 9/35 B+L
AK 9/35 /L 4 holes
42x22 mm

K 44/9 B+L
French setting
Swaro 4570+4611
25x18 mm

K 10/12 B+L
AK 10/12 /L 4 holes
32x22 mm

K 44/10 B+L
French setting
25x20 mm



K 23/33 /B only
AK 23/33 /B 8 holes
(4 holes each side)
39x23,5 mm
Swaro FLAT 4756

K 100/19 /B only
Crown setting
40x30 mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK / L = open back

B = closed back - minimum 10000 pieces

K 13/4 L
23mm
Swaro 4675

K 13/14 + AK
18x18 mm

K 13/20 + AK
23 mm

K 13/15 + AK
10 mm

K 13/9 + AK
14 mm

K 13/16 + AK
8x8 mm

K 13/24
12 mm

K 13/11 + AK
18 mm

K 13/17
7x7 mm

AK 13/24 L
4-HOLES
12

K 13/12 + AK
23 mm

K 13/18
42,5 mm

K 13/25
16 mm

K 13/13 + AK
14x14 mm

AK 13/25 L
4-HOLES
16

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back

K 13 / 26 + AK
10 mm

K 13 / 30 + AK
14 x 14 mm

K 13 / 31 + AK
8 mm

K 14/1
6x5 mm

K 14/2
8,5x6 mm

K 14/3
12x8 mm

K 15/2 + AK
8,2x5,5 mm

K 15/4
20x12 mm

K 15/7
32x17 mm

K 15/9 + AK
13x8 mm

K 16/1
8,8x8 mm

AK 16/1 L
4-HOLES
8,8x8

K 16/2 + AK
10x9 mm

K 16/3 + AK
12x11 mm

K 16/4 + AK
15x14 mm

K 16/11 + AK
18,7x17 mm
low wall!

K 16/12 + AK
28 mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW-ON AK /

L = open back
B = closed back – minimum 10000 pieces

K 16/13 + AK
5,5x5 mm

K 16/14 + AK
6,6x6 mm

K 16/16 + AK
10x11 mm

K 16/17 + AK
15,4x14 mm

K 16/18 + AK
18,5x17 mm

K 16/19
14x11 mm

AK 16/19 L
4-HOLES
14x11

left right

K 17/1 + AK
12,2X9 mm

a b

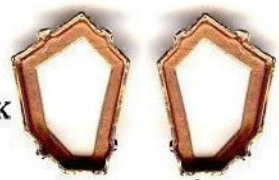
K 17/2 + AK
15,2X11 mm

a b

K 17/3 + AK
18,6x13,5 mm

a b

K 17/4 + AK
22X16 mm



a b

K 17/5 + K 17/6
10x5 mm + AK

K 17/7 + K 17/8
14x7 mm + AK

K 18/1 + AK
9x6 mm

K 18/2 + AK
9x6 mm

K 18/3 + AK
12x8 mm

K 18/4 + AK
12x8 mm

K 18/5 + AK
15x10 mm

K 18/6 + AK
15x10 mm

K 18/7 B
24x8 mm

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back - minimum 10000 pieces

K 19/1
8x8 mm

K 19/2
10x10 mm

K 19/3
12x12 mm

K 20/1
10x7 mm

K 21/2 B
12x8 mm

K 22/1
10x5 mm

K 22/2
12x6 mm

K 22/3 + AK
8x6 mm

K 22/4 + AK
10x7,5 mm

K 22/5 + AK
14x10,5 mm

K 22/6 + AK
16x12 mm

K 23/1
18 mm

K 23/2
20 mm

K 23/3
8 mm

AK 23/3
2-HOLES
8 MM

K 23/4
10 mm

AK 23/4 L
4-HOLES
10

Settings for Soldering K /

B = closed back
L = open back

Settings for SEW–ON AK /

L = open back
B = closed back - minimum 10000 pieces

K 23/5
14 mm

AK 23/5 L
4-HOLES
14

K 23/6
12 mm

AK 23/6 L
4-HOLES
12

K 23/8
6 mm

K 23/9
4 mm

K 23/10
23 mm

K 23/11
39X39 MM

K 23/12
12 MM

K 23/13
17 MM

AK 23/13
4-HOLES
17 MM

K 23/15
8 MM

K 23/17
14X7 MM

K 23/18 B

K 23/19 B

K 23/20
10X5 MM

K 23/24
15X11 MM

K 23 / 29
11X10 MM

K 23 / 30
15,5X14 MM

K 23 / 31
20X18 MM

FASHION NEWS

Settings – SEW-ON Settings

for SWAROVSKI 4739 Cosmic

14 x 11 mm :

K 23/25 B (closed back)

L (open back)

AK 23/25 (open back and four holes for sew-on)

20 x 16 mm:

K 23/26 B (closed back)

L (open back)

AK 23/26 (open back and four holes for sew-on)

Settings + SEW-ON Settings
for SWAROVSKI 4757

K 23/27 B+L – 4 CLAWS
14x8,5 mm

AK 23/27 / L – 4 holes
(2 holes each side)
14x8,5 mm

K 23/28 B+L – 4 CLAWS
19x11,5 mm

AK 23/28 / L – 4 holes
(2 holes each side)
19x11,5 mm

FRAMES FOR GLUING

P 07874 without ring
19x11,5 mm

P 07875 with 1 ring
19x11,5 mm

P 07876 with 2 rings
19x11,5 mm

Settings + Sew-on Settings

for SWAROVSKI 4790 Wing Fancy

Swaro 4790
18x7,5 mm

K 23/37 B+L - 4 claws
18 x 7,5 mm

AK 23/37 L 4-holes
18 x 7,5 mm

Swaro 4790
23x10 mm

K 23/38 B+L - 4 claws
23 x 10 mm

AK 23/38 L 4-holes
23 x 10 mm

Swaro 4790
32x13,5mm

K 23/36 B+L – 4 Claws
32 x 13,5mm

AK 23/36 L 4-holes
32 x 13,5 mm

Settings with 6 prongs

for soldering K with closed back B and open back L
for sew-on AK with open back L and 4 holes
also available with loop for button (asola)

for Swaro 1012/1028

K 25/1
SS 29/30

K + AK 25/2
SS 34

K + AK 25/3
SS 39

for Swaro 4730

K 25/4
6mm

K + AK 25/5
8mm

K + AK 25/6
10mm

K + AK 25/7
12mm

KESSEL - SETTINGS

K 24 / 1 B + L + AK 24 / 1 B

for SWARO 4745 10 mm
or SS 33/34 SWARO 1012/1028
attention: not for SWARO 4825

K 24/2 B
10 mm

K 24/3 B
SS 42/44
Swaro 1012

K 25/1
SS 30

K 25/2
SS 35

K 25/3
SS 40

K 25/4
6 mm

K 25/5
8 mm

K 25/6
10 mm

K 25/7
12 mm

K 26/3 B
2x SS 20

K 26/5 B
1x SS 20
2x 5,3 mm

K 26/7 B
2x SS 12

K 26/8 B
3x SS 12

K 26/9 B
6x SS 12

FASHION NEWS

Settings – SEW-ON Settings – Chains for SWAROVSKI 4744

6 mm:

K 24 / 8 B closed back

L open back

for SEW – ON: AK 24 / 8 L open back 4 holes

M 15388 / 24 / 8 earpost Titanium + scroll loose

10 mm:

K 24 / 9 B closed back

L open back

for SEW – ON: AK 24 / 9 L open back 4 holes

M 15388 / 24 / 9 earpost Titanium + scroll loose

M 15400 / 24 / 9 / 1 earpost Titanium + scroll loose with 1 movable ring

KBK 24 / 9 / 1 pendant with 1 movable ring

KBK 24 / 9 / 2 pendant with 2 movable rings

all above mentioned SEW-ON settings, earposts and pendants are also available in GALVANIZED COLOURS such as: silver – gold – antique silver – antique red copper – antique brass – palladium with minimum quantities. Please ask for colour samples

FASHION NEWS

Settings - SEW-ON Settings - Frames for Gluing

for SWAROVSKI 4748 10 mm BUTTERFLY

SETTING with 4 CLAWS

K 24 / 10 B closed back

L open back

for SEW-ON
AK 24 / 10 L
open back 4-holes

M 15388 / 24 / 10
earpost Titanium
+ scroll loose

FRAME for GLUING

P 08073 without ring

P 08074 with 1 ring

M 15388 / P 08073
earpost Titanium
+ scroll loose

Settings + SEW - ON Settings

for Swarovski 4230

14 x 9 mm **K 23 / 45** **AK 23 / 45** **L 4-holes**

B = closed back
L = open back

available: September 2014

19 x 12 mm **K 23 / 46** **AK 23 / 46** **L 4-holes**

B = closed back
L = open back

available: October 2014

Settings + SEW - ON Settings

for Swarovski 4568

8 x 6 mm K 9 / 23 AK 9 / 23 L 4-holes

B = closed back

L = open back

14 x 10 mm K 9 / 25 AK 9 / 25 L 4-holes

B = closed back

L = open back

18 x 13 mm K 9 / 28 AK 9 / 28 L 4-holes

B = closed back

L = open back

available: n o w

K 9 / 39 AK 9 / 39 L 4-holes

B = closed back

L = open back

27 x 18 mm available: December 2014

Settings + SEW - ON Settings

for Swarovski 4706

12 mm

K 23 / 43

AK 23 / 43 L 6 - holes

B = closed back
L = open back

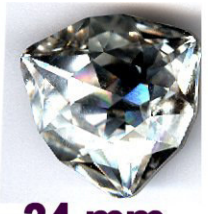
17 mm

K 23 / 42

AK 23 / 42 L 6 - holes

B = closed back
L = open back

available: n o w



24 mm

K 23 / 44

AK 23 / 44 L 6 - holes

B = closed back
L = open back

available: end of September 2014

Settings + SEW-ON Settings for SWAROVSKI 4224 + 4524

Swaro 4224
14 x 11 mm

K 5 / 33 — **B closed back**
L open back

AK 5 / 33 — **L open back 4 - holes for SEW-ON**

Swaro 4224
23 x 18 mm

K 5 / 32 — **B closed back**
L open back

AK 5 / 32 — **L open back 4 - holes for SEW-ON**

Swaro 4524
23 x 11 mm

K 10 /31 — **B closed back**
L open back

AK 10 / 31 — **L open back 4 - holes for SEW-ON**

Josef Bergs

New Swarovski Stones 2011

settings for soldering and sew-on for all sizes shown

Swaro 4884

K 16/13 5,5x5mm

K 16/14 6,6x6mm

K 16/1 8,8x8mm

K 16/16 11x10mm

K 16/17 15,4x14mm

Swaro 4505

K 9/38 14x8mm

November 2014

Baguette 7 x 3 mm

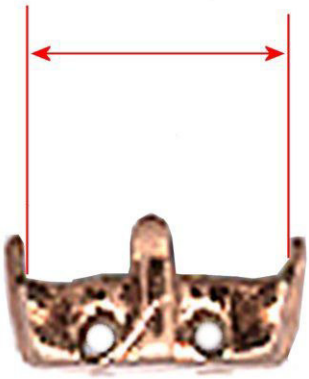
we are aware since short time that there are different sizes of Baguette STONES on the market

to avoid any difficulties with our SEW-ON settings we ask our esteemed customer to check what size of STONE they use

original size

Bergs ref.: AK 10/5 B closed back

max. length of stone 6,8 mm
max. width of stone 2,8 mm

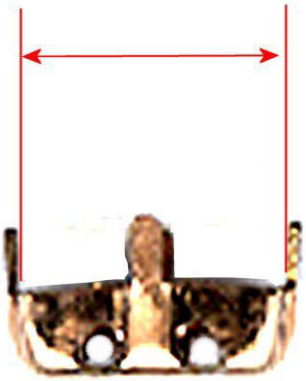


scale 5 : 1

original size

Bergs ref.: AK 10/40 B closed back

max. length of stone 7,15 mm
max. width of stone 3,15 mm



scale 5 : 1

SETTINGS with RING K/

K 70/107 B+L
SS29/30
Swaro 1028
1 ring

K 70/108 B+L
SS29/30
Swaro 1028
2 rings

K 70/111 B+L
SS 39
Swaro 1028
1 ring

K 70/112 B+L
SS 39
Swaro 1028
2 rings

K 70/109 B+L
14x10 mm
Swaro 4316+4320
1 ring

K 70/110 B+L
14x10 mm
Swaro 4316+4320
2 rings

K 70/28 B
11x3 mm
Swaro 4200+4200/2

K 70/15 B+L
10x9 mm
Swaro 4800

K 70/27 B+L
10x5 mm
Swaro 4200+4200/2

K 70/104 B+L
15x7 mm
Swaro 4200+4200/2

K 70/6 B+L
8x4,8 mm
Swaro 4300

K 70/7 B+L
10x6 mm
Swaro 4300

K 70/9 B+L
13x7,8 mm
Swaro 4300

K 70/11 B+L
18x13 mm
Swaro 4320

K 70/26 B+L
12x10 mm
Swaro 4600

K 70/16 B+L
15,4x14 mm
not for Swaro 4800

Settings with 6 prongs

for soldering K with closed back B and open back L
for sew-on AK with open back L and 4 holes
also available with loop for button (asola)

for Swaro 1012/1028

K 25/1
SS 29/30

K + AK 25/2
SS 34

K + AK 25/3
SS 39

for Swaro 4730

K 25/4
6mm

K + AK 25/5
8mm

K + AK 25/6
10mm

K + AK 25/7
12mm

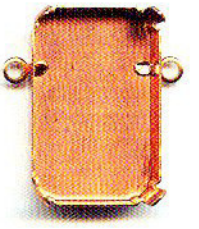
Josef Bergs

Pendants with 2 movable rings
closed back only

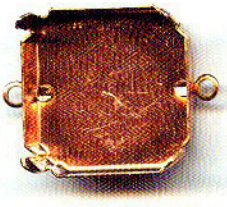
KBK 3/9/3

KBK 16/12/3

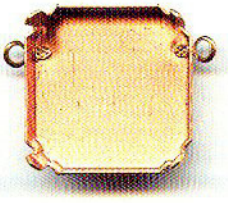
KBK 9/22/2



KBK 9/22/3



KBK 13/12/1



KBK 13/12/3

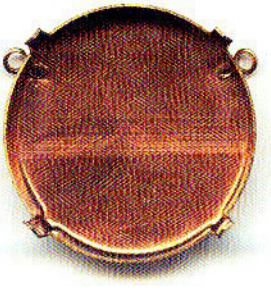
KBK 5/26/2

KBK 23/10/3

KBK 7/14/2

KBK 23/26 20x16 mm

KBK 2/40/2 35 mm



KBK 2/40/3 35 mm

Crown Settings

Sizes referring to diameter between the claws

K 90/1 5mm

K 90/2 7mm

K 90/3 8mm

K 90/4 10mm

K 90/5 12mm

K 90/6 14mm

K 100/3
20mm

K 100/4
20mm

K 100/5
22mm

K 100/6
24mm

K 100/15
12x10mm

K 100/11
18x13mm

K 100/10
25x18mm

K 100/18
34x26mm

K 100/19
40x30mm

Settings for textile, leather etc.
"Tiffany settings"

for Swarovski 2028 Xilion Rose

grained

minimum 5000 pieces
material: brass MS 63
silver colour shiny nickelfree
gold colour shiny nickelfree

SS 16 K 1/60 L

SS 20 K 1/56 L

SS 25 K 1/62 L

SS 30 K 1/57 L

SS 34 K 1/63 L

SS 40 K 1/58 L

FRENCH SETTINGS and CUPCHAINS with FRENCH SETTINGS

other shapes and sizes available

K 40/10 B+L
SS 46- SS48
Swaro 1012/1028

K 43/3 B+L
12x10 mm
Swaro 4100

K 41/2 B+L
13x7,8 mm
Swaro 4300

K 43/6 B+L
18x13 mm
Swaro 4114

K 42/4 B+L
15x7 mm
Swaro 4200

K 44/7 B+L
18x13 mm
Swaro 4610

KBK 40/8/1
pendant with 1 movable ring
SS 38-40
Swaro 1012/1028

KB 25364 - pendant
SS 33-35
SS 46-48
Swaro 1012/1028

KBK 40/8/2
pendant with 2 movable rings
SS 38-40
Swaro 1012/1028

KS 608/1/80 settings per meter, SS 46-48, Swaro 1012/1028

KESSEL - SETTINGS

K 27/1 B
4x2 mm

K 27/2 B
4x2 mm

K 27/3 B
5x2 mm

K 27/4 B
5x2,5 mm

K 27/6 B
7x3 mm

K 27/7 B
10x3 mm

K 40/1
SS 12

K 40/2
SS 15

K 40/3
SS 20

K 40/4
SS 25

K 40/5
SS 30

K 40/6
SS 35

K 40/8
SS 40

K 40/9
SS 45

+AK 40/9 with 4 holes

K 40/10
SS 48

+AK 40/10 with 4 holes

K 40/12
SS 60

+AK 40/12 with 4 holes

K 40/13
16 mm

K 40/14
18 mm

KESSEL - SETTINGS

K 41/2
13x7,8mm

K 41/3
15x11 mm

K 42/1
8x4 mm

K 42/2
10x5 mm

K 42/4
15x7 mm

K 43/2
10x8 mm

K 43/3
12x10 mm

K 43/4
14x10 mm

K 43/6
18x13 mm

+AK 43/6 with 4 holes

K 43/8
25x18 mm

K 44/1
8x6 mm

K 44/3
10x8 mm

K 44/4
12x10 mm

K 44/5
14x10 mm

+AK 44/5 with 4 holes

K 44/7
18x13 mm

+AK 44/7 with 4 holes

K 44/9
25x18 mm

K 44/10
25x20 mm

KESSEL - SETTINGS

K 3/12 0,6 mm
10 x 6 mm

K 70/1 B
SS 20

K 70/2 B
SS 30

K 70/3 B
SS12/SS15/SS20

K 50/30
14 MM

K 70/4 B
SS15/SS20/SS30

K 70/5 B
SS15/SS20
13x7,8mm

SETTINGS with RING K/

K 70/107 B+L
SS29/30
Swaro 1028
1 ring

K 70/108 B+L
SS29/30
Swaro 1028
2 rings

K 70/111 B+L
SS 39
Swaro 1028
1 ring

K 70/112 B+L
SS 39
Swaro 1028
2 rings

K 70/109 B+L
14x10 mm
Swaro 4316+4320
1 ring

K 70/110 B+L
14x10 mm
Swaro 4316+4320
2 rings

K 70/28 B
11x3 mm
Swaro 4200+4200/2

K 70/15 B+L
10x9 mm
Swaro 4800

K 70/27 B+L
10x5 mm
Swaro 4200+4200/2

K 70/104 B+L
15x7 mm
Swaro 4200+4200/2

K 70/6 B+L
8x4,8 mm
Swaro 4300

K 70/7 B+L
10x6 mm
Swaro 4300

K 70/9 B+L
13x7,8 mm
Swaro 4300

K 70/11 B+L
18x13 mm
Swaro 4320

K 70/26 B+L
12x10 mm
Swaro 4600

K 70/16 B+L
15,4x14 mm
not for Swaro 4800

KESSEL - SETTINGS

K 70/6
8x4,8 mm

K 70/7
10x6 mm

K 70/9
13x7,8 mm

K 70/10
16x5,5 mm

K 70/11
18x13 mm

K 70/12
16x9 mm

K 70/13
20x8 mm

K 70/14
12x8 mm

K 70/15
10x9 mm

K 70/16
15x14 mm

K 70/17 L
12x14 mm

K 70/21 L
5x10 mm

K 70/22
8x8 mm

K 70/23
10x10 mm

K 70/25 L
SS 15

K 70/26
12x10 mm

K 70/27
10x5 mm

K 70/28 B
11x3 mm

K 70/29 B
8 mm

K 70/30 B
12 mm

K 70/31 B
13 mm

K 70/32 B
16 mm

Settings with 4 Claws

claws on the back, stone to be set from behind,example: for Swaro 1012+1028

K 70/95 L
SS 29/30

K 70/96 L
SS 39/40

K 70/89 L
SS 29/30

K 70/48 L
SS 39/40

K 70/90 L
SS 29/30

K 70/45 L
SS 39/40

K 70/93 L
SS 29/30

K 70/44 L
SS 39/40

K 70/91 L
SS 29/30

K 70/64 L
SS 29/30

K 70/92 L
SS 29/30

K 70/65 L
SS 39/40

Settings for Seidel Stones

Seidel G 880
K+AK 7/11
25x18mm

Seidel G 1139
K+AK 7/6
12x10mm

Seidel G 882
K+AK 9/13
18x13mm

Seidel G 1158
K+AK 4/12
25x18mm

Seidel G883
K+AK 7/9
18x13mm

Seidel G 1179
K+AK 9/20
25x18mm

Seidel G 887
K+AK 4/4
18x13mm

Seidel G 1195
K+AK 2/10
18mm

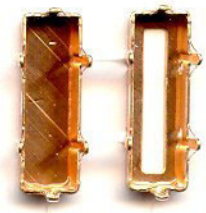
Seidel G 1156
K+AK 4/2
14x10mm

Seidel G1192
K+AK 2/11
25mm

Settings for Seidel Stones

Seidel G 1199
K+AK 1/17
11mm

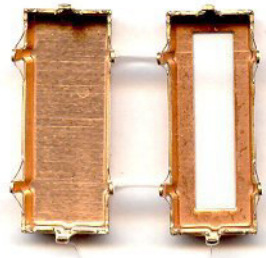
Seidel G 1797
K+AK 10/21
24x8mm



Seidel G 1373
K+AK 5/15
15x7mm

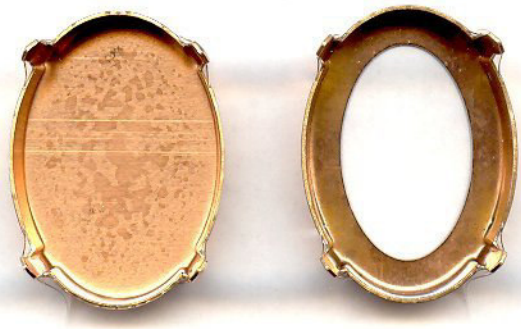
Seidel G 2156
K+AK 1/18
12mm

Seidel G 1796
K+AK 10/25
30x12mm



Seidel G 2156
K+AK 2/9
16mm

Seidel G 1134
K+AK 7/13
40x30mm



Seidel G 1178
K+AK 9/34
40x30mm

Josef Bergs

NEW SETTINGS For SEIDEL STONES

K / for soldering and AK / for SEW-ON

BERGS K 9/35 42x22
SEIDEL G 1905

BERGS K 7 / 31 40 x 20 mm
SEIDEL G 1298

BERGS K 7 / 13 40 x 30 mm
SEIDEL G 1134

BERGS K 9 / 34 40 x 30 mm
SEIDEL G 1178